



Thermoelectric

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Thermoelectric

| **Contents** |

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- History , overview, and introduction
- Theory of Thermoelectric
- Experiment
- Application

History

임민수

| Contents

| **History**

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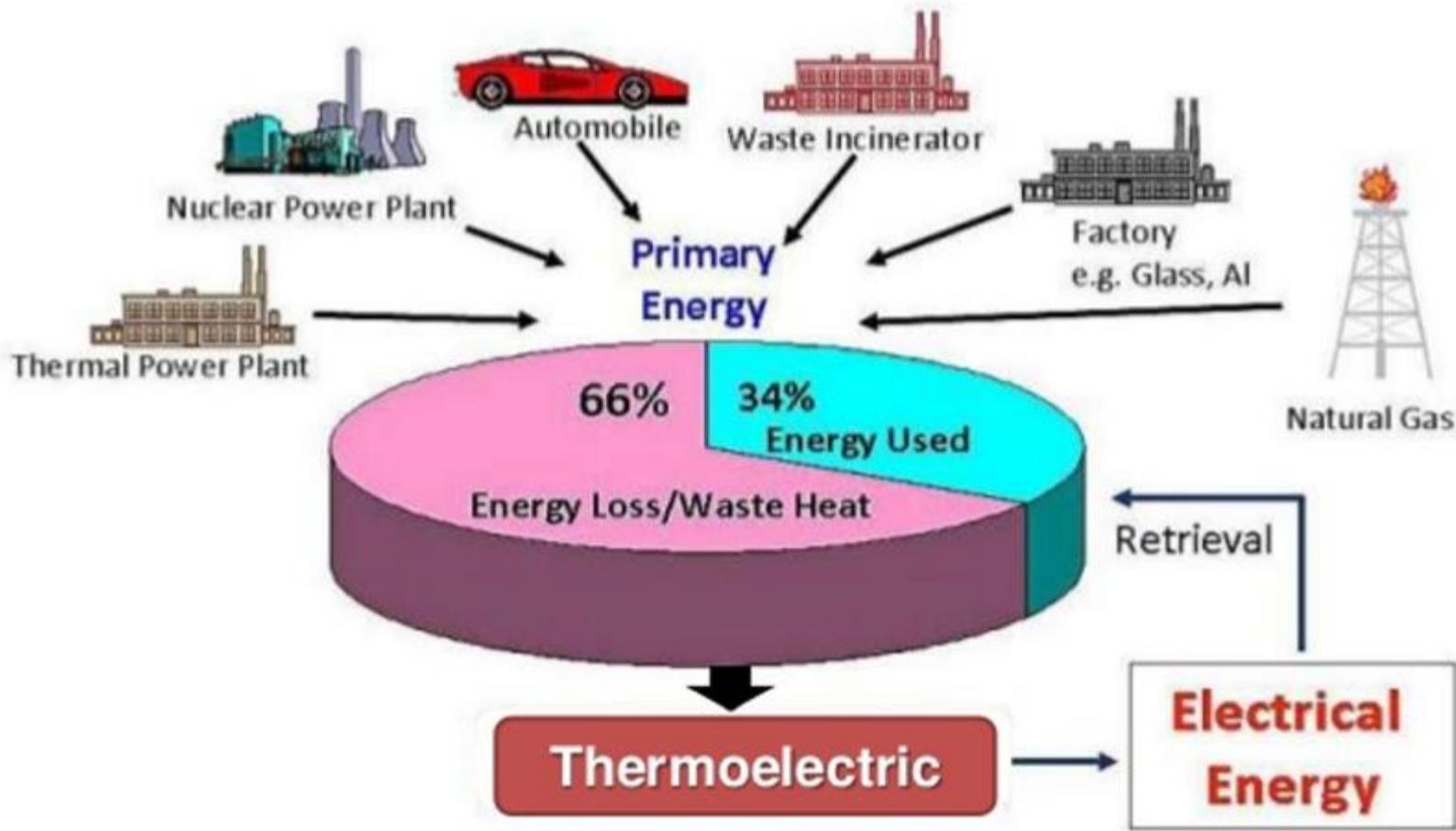


[Second Industrial revolution]

[Climate Change]

Waste Heat to electricity

- Contents
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Seebeck Effect

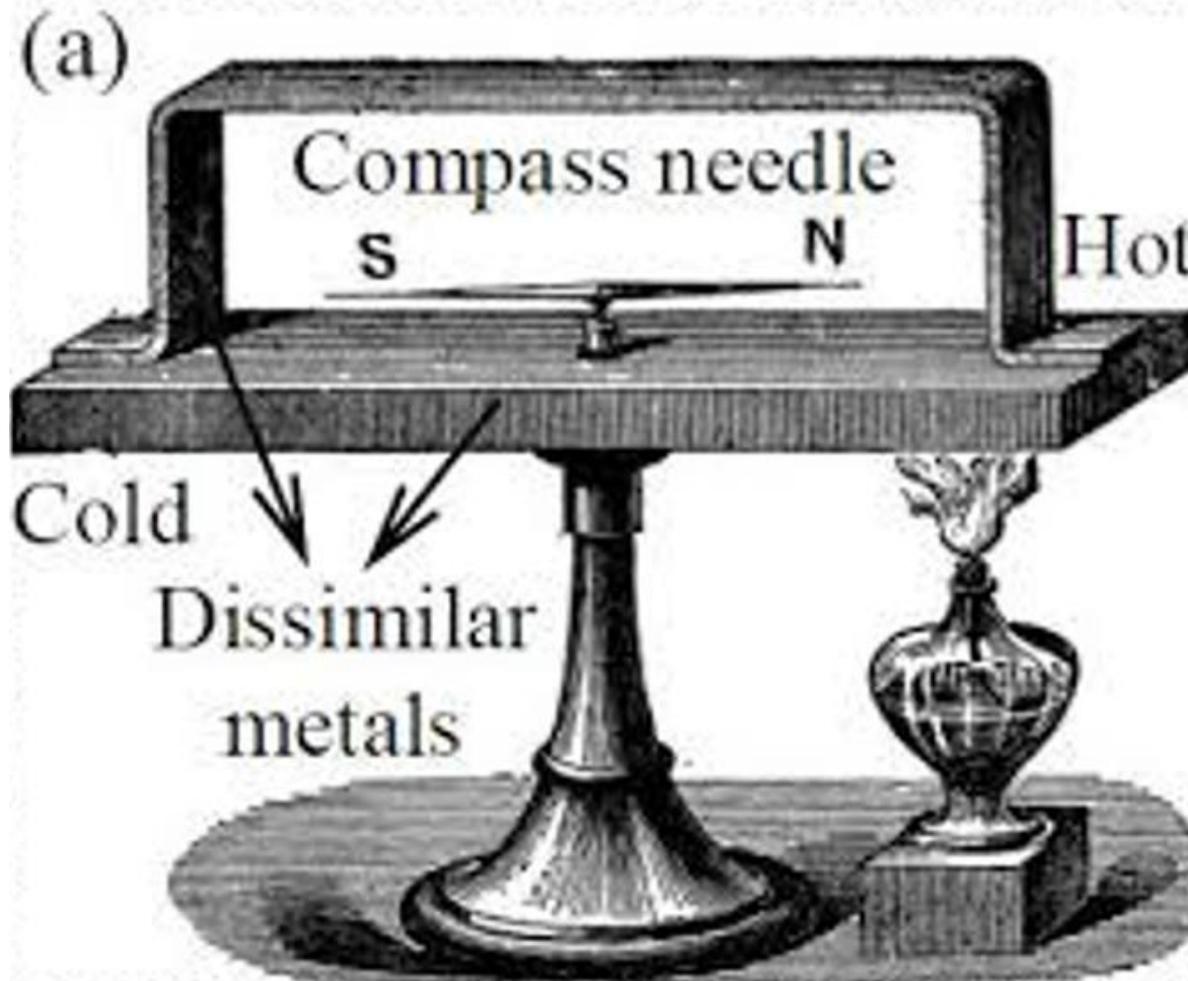
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Peltier Effect & Thomson Effect

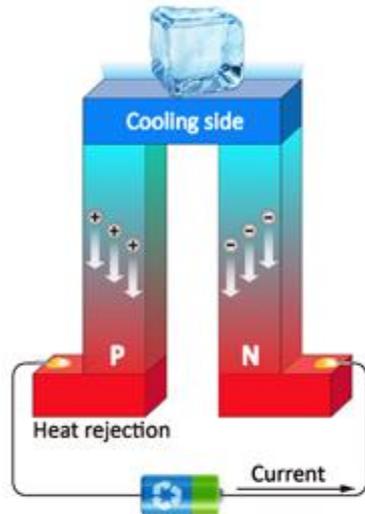
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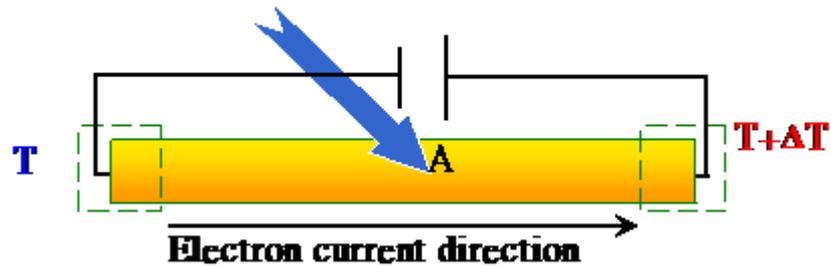
Experiment

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Peltier Effect

absorption



Thomson Effect

Theory

이진영

THERMOELECTRIC EFFECTS

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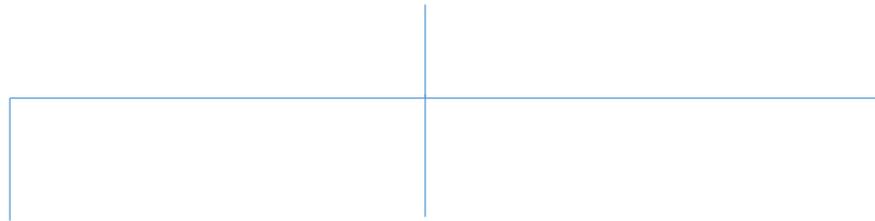
THERMOELECTRICITY : The direct **conversion** of **heat** into **electricity**

THERMOELECTRIC EFFECT

PELTIER EFFECT

SEEBECK EFFECT

THOMSON EFFECT



THERMOELECTRIC EFFECTS

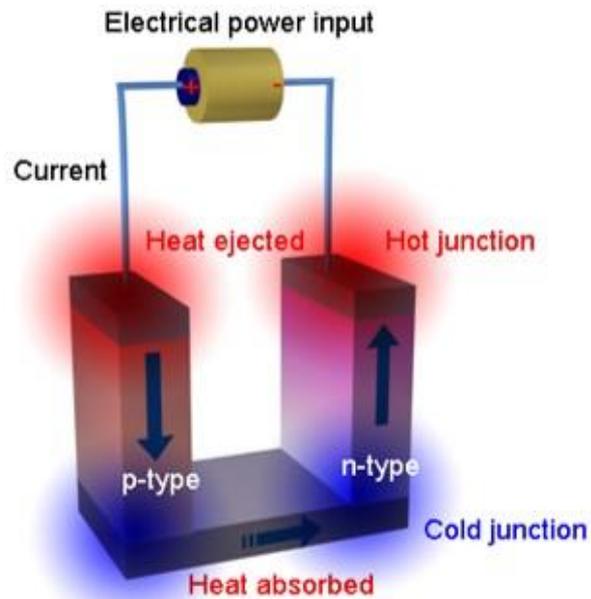
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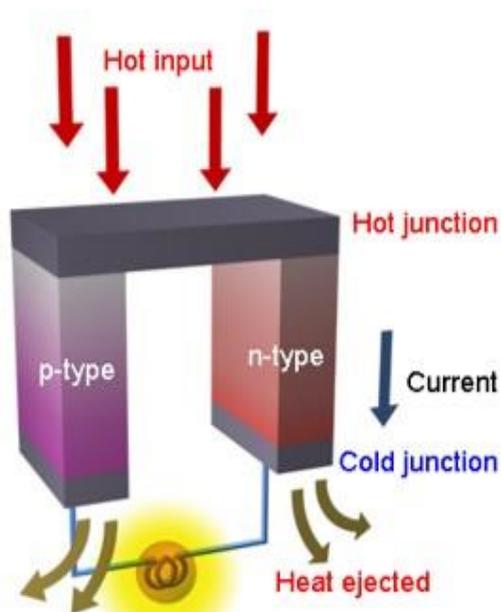
Theory

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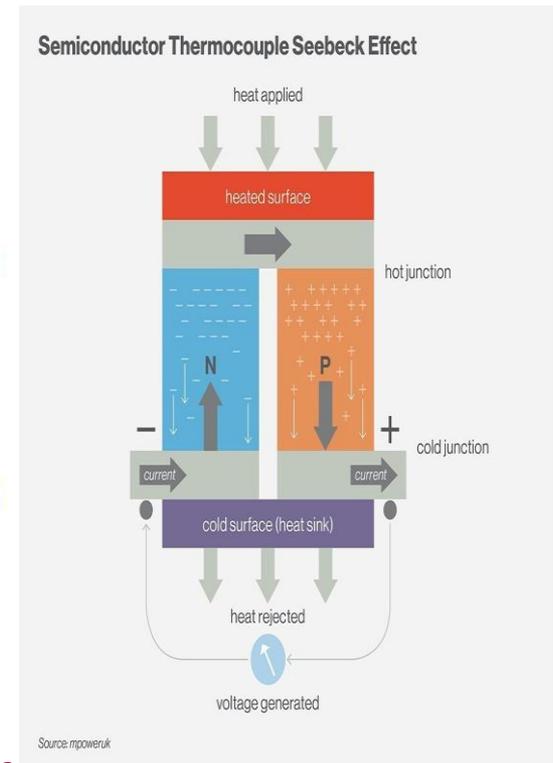
Application



Peltier effect
(1843)



Seebeck effect
(1821)



ZT

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THERMOCOUPLE

Thermoelectric Cooling & Thermoelectric Power Generation

$$\text{Cooling Efficiency} = \frac{T_C \left[(1 + ZT_M)^{1/2} - \frac{T_H}{T_C} \right]}{(T_H - T_C) \left[(1 + ZT_M)^{1/2} + 1 \right]}$$

$$\text{Power Efficiency} = \frac{T_H - T_C}{T_H} \frac{\sqrt{1 + Z_M (T_H + T_C)/2} - 1}{\sqrt{1 + Z_M (T_H + T_C)/2} + (T_C/T_H)}$$

ZT

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ZT : Performance Criteria of Thermoelectrical Materials

Power Factor : σS^2

$$ZT = \frac{S^2 \sigma T}{\kappa}$$

Seebeck Coefficient \swarrow Conductivity \nearrow Temperature \nearrow
Thermal Conductivity \searrow

$ZT \sim 3$ for desired goal

Difficulties in increasing ZT
in bulk materials:

$\sigma \uparrow \rightleftharpoons S \downarrow$ and $\kappa \uparrow$

$S \uparrow \rightleftharpoons \sigma \downarrow$

STRATEGY TO INCREASE ZT

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DOS(Density of State) ENGINEERING

Mobility of carrier
"LOW DIMENSION"



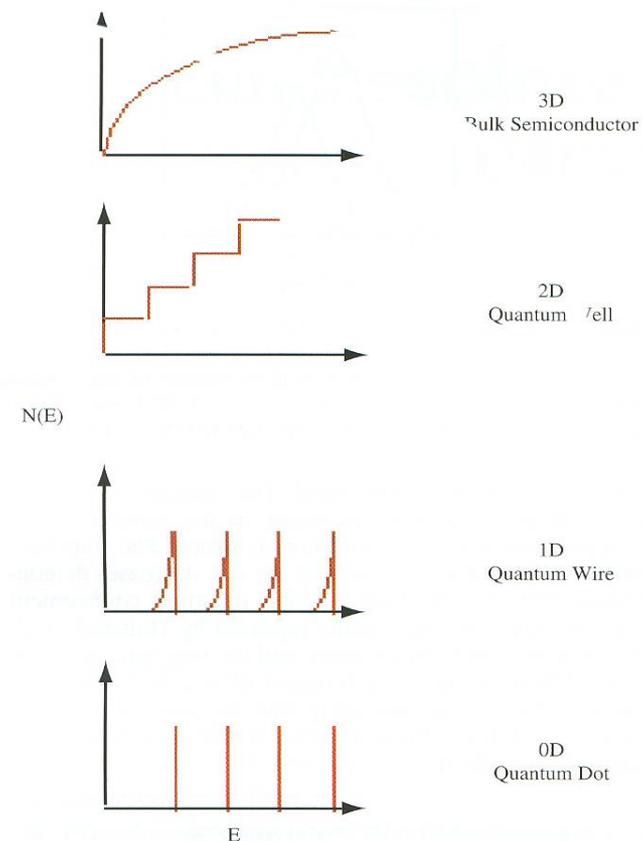
DOS(Density of State)
INCREASING



S(Seebeck Coefficient)
INCREASING
without σ change



ZT INCREASING



Experiment

임찬혁

TE materials

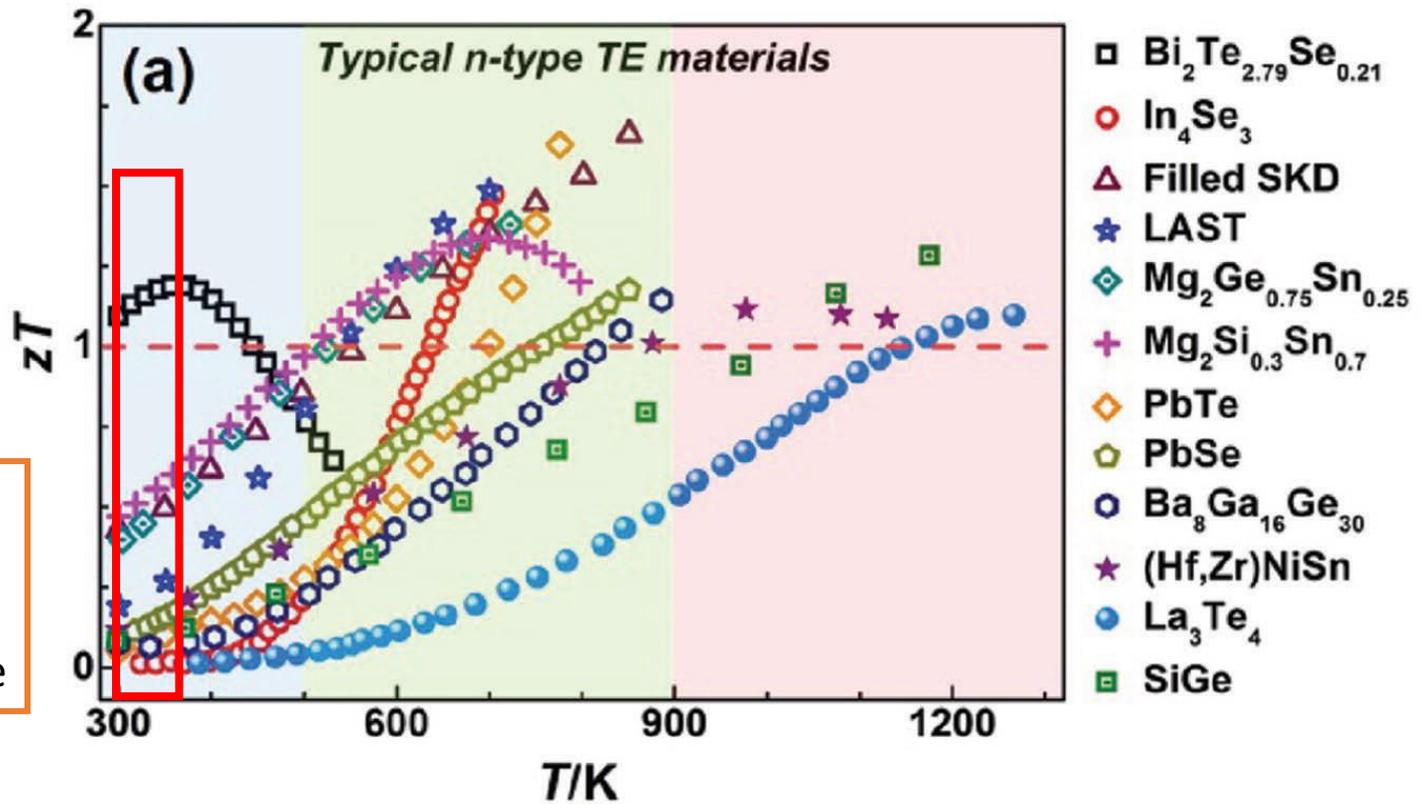
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Bi-Te :
High zT at
ordinary
temperature

Bi-Te : ZONE MELTING

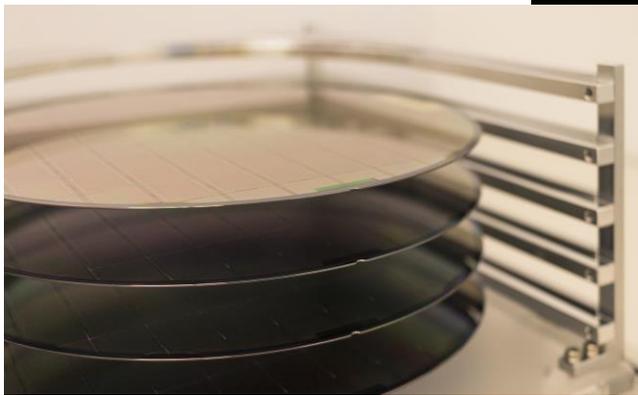
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[Crystal Growth]



[Slicing]



[Coating]



[Dicing]

Bi-Te : HOT EXTRUSION

| Contents | History | Theory | **Experiment** | Application |

Yield 
Cost 



[High Temperature]

[Pressing Out]

Hot Press

Application

이지수

Thermoelectric Application

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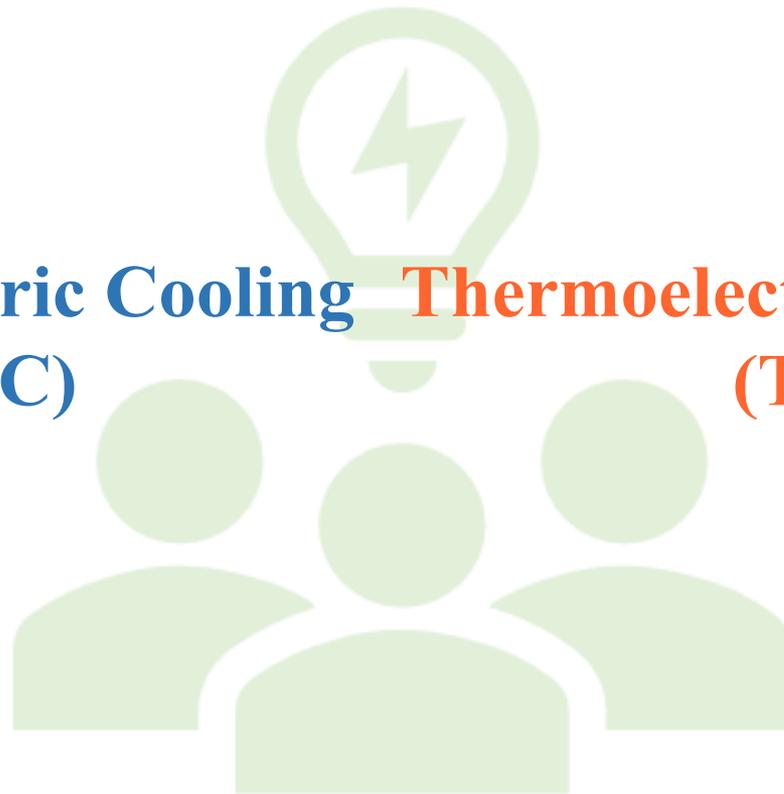
Theory

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**Thermoelectric Cooling
(TEC)**

**Thermoelectric Generation
(TEG)**



Thermoelectric Cooling (TEC)

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$$Q_c \text{ (Cooling capacity)} \\ = \alpha T_c I - \frac{1}{2} I^2 R - K \Delta T$$

Heat absorption
by Peltier effect

Joule thermal
effect due to the
current flow

Reversed heat by
the temperature
difference

Coefficient of
performance

$$\text{COP} = \frac{Q_c}{P} = \frac{\alpha T_c I - \frac{1}{2} I^2 R - K \Delta T}{\alpha I \Delta T + I^2 R}$$

$\propto ZT$

Thermoelectric Cooling (TEC)

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| **Application** |

Low power & small size

**High capacity Semiconductor
Diode, Laser, and Power
Amplifier Connection System**

Flat type large optoelectrics

Thermoelectric Cooling (TEC)

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Heat density 

Number of applied module 



For vehicles



Smaller Devices

Thermoelectric Generation (TEG)

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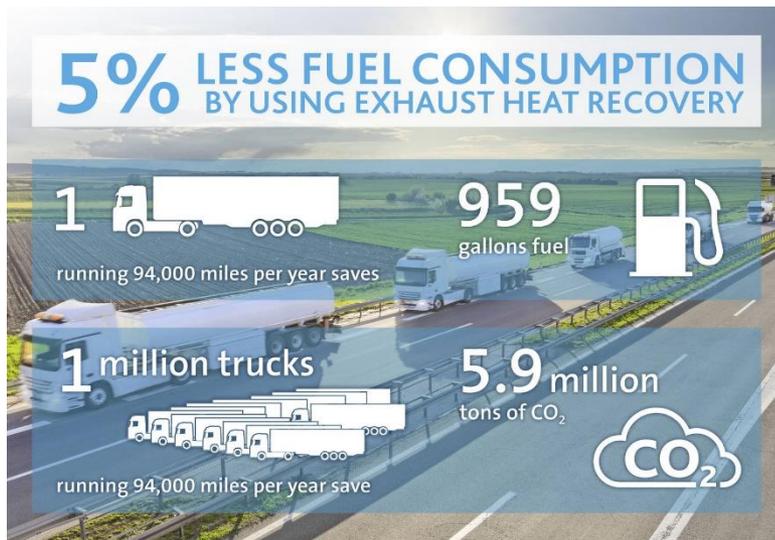
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TEG Efficient \propto ZT

- transport waste heat



- industry waste heat



Transportation Waste Heat

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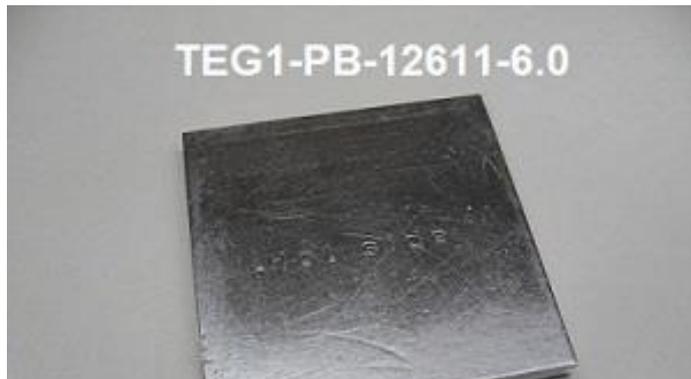
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FUEL CONSUMPTION



Bi-Te thermoelectric generator

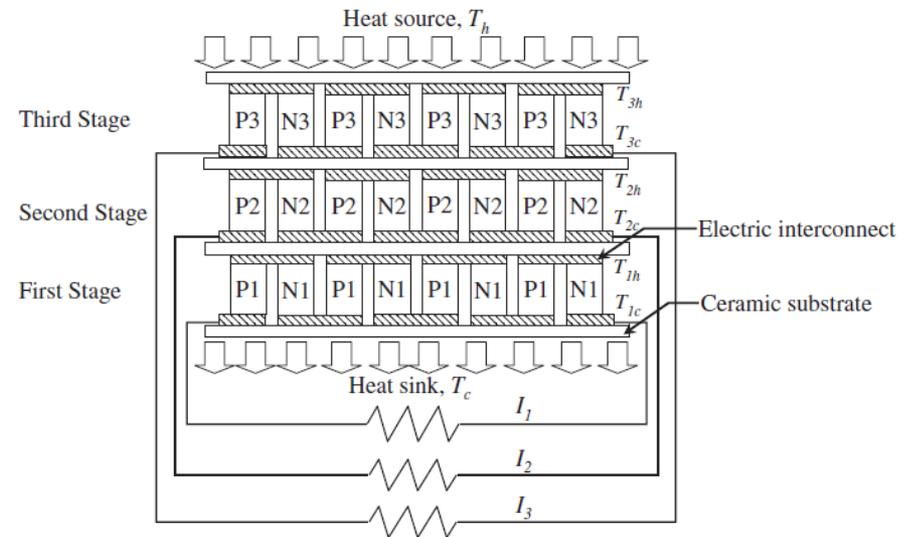


Fig. Schematic diagram of a general cascaded TEG.

Industrial Waste Heat

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| **Application** |

Low grade heat!

- **Bi-Te**
- **Flexible modularization technology**

 **Wearable devices, wireless sensors,..**



THANK YOU

